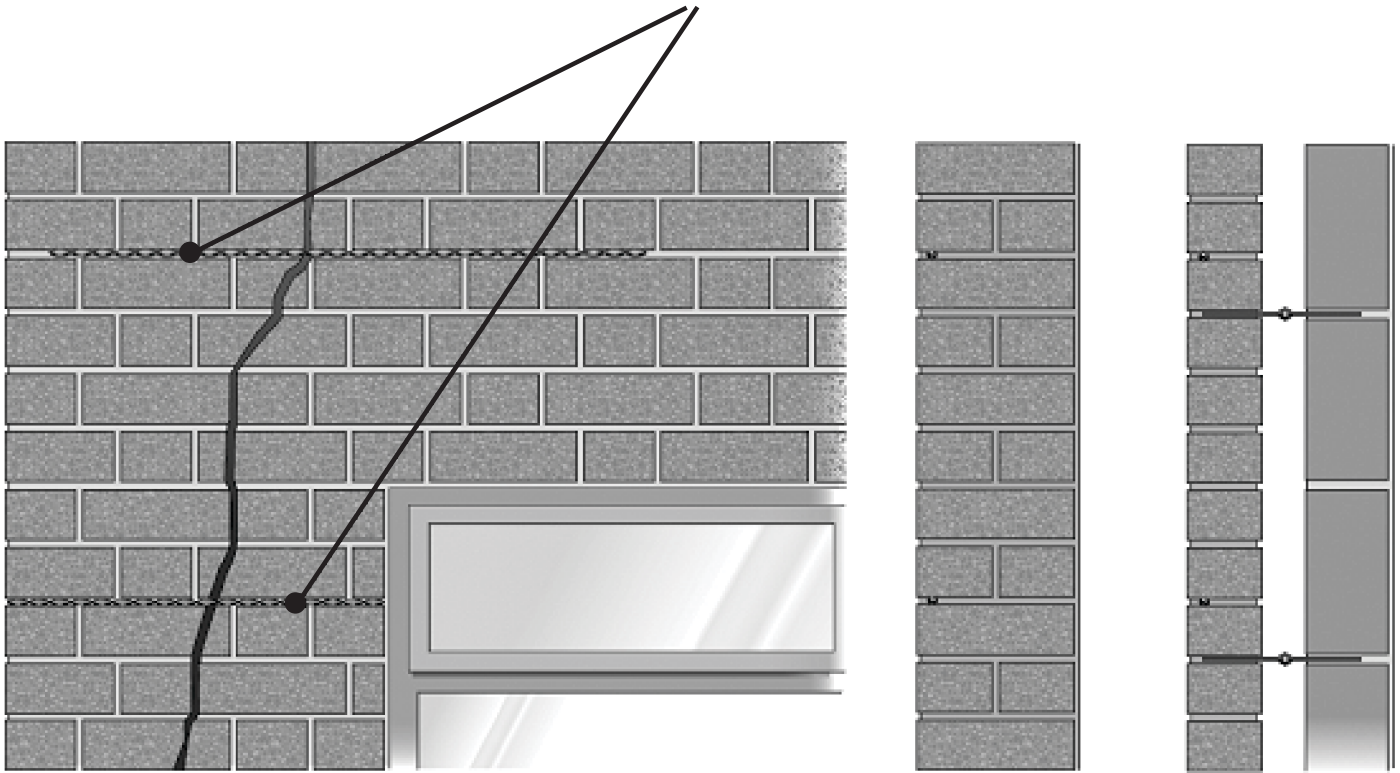


# CRACK STITCHING SPECIFICATION

6mm diameter Thor Helical bars bonded into slot with WHO-60 grout.  
One bar per slot. Bars to extend 500mm each side of crack.

**See note 1.**



## METHOD STATEMENTS & NOTES

**1** Remove section of mortar to full height in selected bed joints. Flush with clean water and bond 6mm Thor Helical bars into each slot using WHO-60 grout. Make good to match existing.

If crack is within 300mm of a corner then pre-bend the bar to form 90 degree elbow and extend bar around corner

Depth of the slots should be 30mm on a half brick single leaf and 45mm on a full brick solid leaf. Treat thicker walls from both sides.

Bars should be spaced at 300mm - 450mm centres

## REINFORCEMENT SPECIFICATION

- Material: 316 Series Stainless Steel
- Ult. Tensile Strength: 1050-1200N/mm<sup>2</sup>
- Nominal CSA: 6mm Bar = 7.4mm<sup>2</sup>

## GROUT SPECIFICATION AT 28 DAYS

- Comprehensive Strength : 55N/mm<sup>2</sup>
- Tensile Strength: 5N/mm<sup>2</sup>
- Flexural Strength: 12N/mm<sup>2</sup>
- Youngs Modulus: 13N/mm<sup>2</sup>